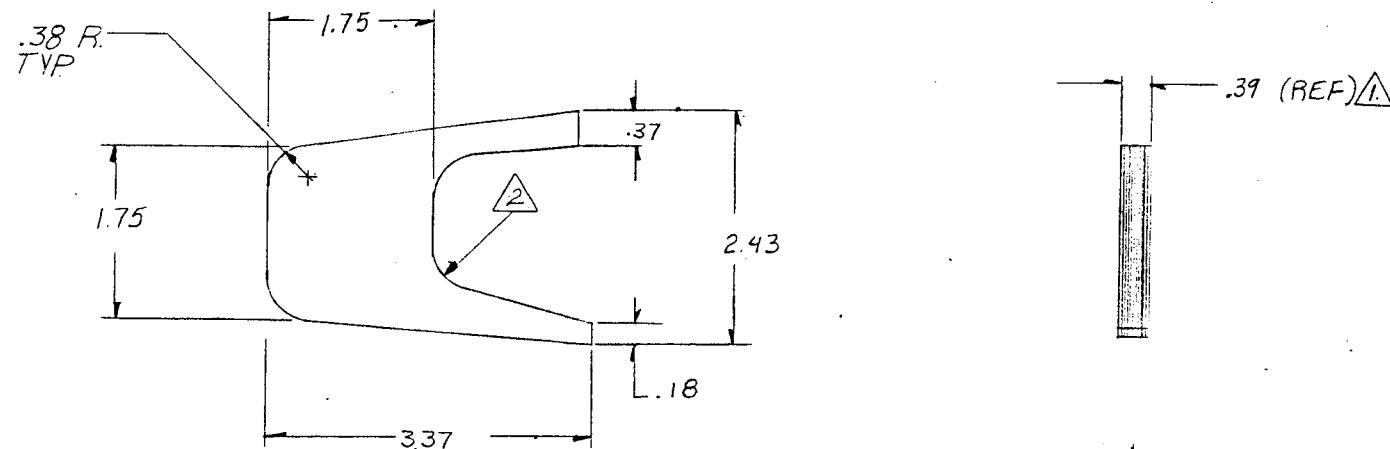


| REVISION |       |      |                                      |         |       |
|----------|-------|------|--------------------------------------|---------|-------|
| REV      | FFECT | DATE | DESCRIPTION                          | DATE    | EFFEC |
| A        |       |      | INCORPORATED E.O. A-1                | 5/11/89 | BAS   |
| B        |       |      | MADE DIMENSIONAL CHANGES TO -001 LUG | 8/30/89 | TAH   |



-001 LUG, LOWER, FWD

2 LUG TO HAVE SAME CONTOUR AS SHELL

**⚠ FABRICATE IN ACCORDANCE WITH ERA PROCESS  
SPECIFICATION NO. 1018, PART A (FABRICATION)  
STEPS 4-15. CUT TO DIMENSIONS SHOWN**

NOTE:

|                     |                 |                  |                            |            |            |                      |                  |
|---------------------|-----------------|------------------|----------------------------|------------|------------|----------------------|------------------|
|                     |                 |                  |                            |            |            |                      |                  |
|                     |                 | -001             | LUG                        | II         |            |                      |                  |
|                     |                 | PART NO.         | NAME                       | STOCK SIZE | MATERIAL   | ~MATERIAL SPEC.      | ZONE             |
| NO. REQ'D PER ASSY. |                 | LIST OF MATERIAL |                            |            |            |                      |                  |
| -001                | 2 4122B-201-003 |                  | UNLESS OTHERWISE SPECIFIED | DFTS MN    | T HARVILLE | 7/2/87               | TITLE            |
|                     | 2 205RB-201-001 |                  | X.±.0                      | CHECK      | OF         |                      |                  |
|                     | 2 4122B-201-002 |                  | XX.±.03                    | STRESS     |            | 7/2/87               | LUG, LOWER, FWD. |
|                     |                 |                  | XXX.±.010                  | PROV ENGR  |            |                      | DWG. SIZE        |
|                     |                 |                  | ANGLES ± X°                | HEAT TREAT |            |                      | C                |
| DASH NO.            | REQ'D PER ASSY  | NEXT ASSEMBLY    |                            | NDL        | FINISH     | ERA HELICOPTERS INC. |                  |
|                     |                 |                  |                            |            |            | DWG NO.              | 4122B-202-032    |
|                     |                 |                  |                            |            |            | B                    |                  |